

Located at 602 Copper Road in Freeport, Texas, which is 50 miles south of Houston

The Power of Partnership
Co-locating with BASF

Total property

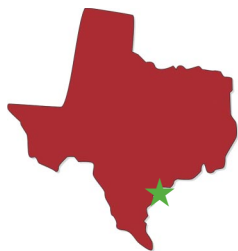
509 acres

Available property

Approximately 225 acres

Total employment

Approximately 850

**Major products**

Acrylic acid, acrylic acid esters

Cyclohexanone, hydroxylamine, caprolactam, polycaprolactam oxo alcohol, butanols, 2-ethylhexanol, neopentyl-glycol, 1-6 hexanediol diols

Major raw materials

Ammonia, cyclohexane, propylene, oxygen, fuel gas

Infrastructure**Chemical processing technologies**

Oxidation of ammonia and cyclohexane, esterification, Beckman rearrangements, oximation, nylon polymerization, steam reforming, oxo hydroformulation, condensation, hydrogenation, cyclicalization

Transportation and logistics

Highway access to Hwy. 332

Union Pacific rail service

Ship and barge access to Gulf of Mexico

Pipeline connections

Propylene, hydrogen, caustic, cyclohexane, oxygen, nitrogen

Utilities and energy

HP steam, DI water, clarified water, instrument air, nitrogen, natural gas, WWTP

Waste treatment

Anoxic, aerobic and incineration

**Services**

Accounting, emergency response, engineering, IT and telephone, maintenance, security, procurement, stores, human resources and training

Universities and colleges

Brazosport College—Lake Jackson, Texas

State economic incentives

The Texas Department of Economic Development administers the state's business incentive programs. More information can be found online at: <http://www.tded.state.tx.us/>

For more information

Contact Gil Muller at (973) 245-6065 or visit our web site at <http://www.basf.com/colocation>.