Safety Data Sheet
ULTRAMID® T KR 4357 G6 UNCOLORED POLYAMIDE

1. Identification

Product identifier used on the label
ULTRAMID® T KR 4357 G6 UNCOLORED POLYAMIDE

Recommended use of the chemical and restriction on use
Recommended use*: Polymer; for industrial processing only
Suitable for use in industrial sector: Polymers industry

* The “Recommended use” identified for this product is provided solely to comply with a Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Details of the supplier of the safety data sheet
Company:
BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number
CHEMTREC: 1-800-424-9300
BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

2. Hazards Identification


Classification of the product

No need for classification according to GHS criteria for this product.

Label elements

The product does not require a hazard warning label in accordance with GHS criteria.
Hazards not otherwise classified

No specific dangers known, if the regulations/notes for storage and handling are considered.


Emergency overview

CAUTION:
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
INGESTION MAY CAUSE GASTRIC DISTURBANCES.
Use with local exhaust ventilation.
Respiratory protection may not be required under normal operating conditions if adequate ventilation is provided.
Wear NIOSH-certified chemical goggles.
Wear protective clothing.
Eye wash fountains and safety showers must be easily accessible.

3. Composition / Information on Ingredients


<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Content (W/W)</th>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>65997-17-3</td>
<td>&gt; 20.0 - &lt; 40.0 %</td>
<td>Glass, oxide, chemicals</td>
</tr>
</tbody>
</table>


<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Content (W/W)</th>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>65997-17-3</td>
<td>&gt; 50.0 - &lt; 70.0 %</td>
<td>polyamide (PA 6T/6)</td>
</tr>
<tr>
<td>65997-17-3</td>
<td>&gt; 20.0 - &lt; 40.0 %</td>
<td>Glass, oxide, chemicals</td>
</tr>
</tbody>
</table>

4. First-Aid Measures

Description of first aid measures

General advice:
Avoid contact with the skin, eyes and clothing. Remove contaminated clothing.

If inhaled:
If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

If on skin:
Burns caused by molten material require hospital treatment.

If in eyes:
In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

If swallowed:
Rinse mouth and then drink plenty of water. Ingestion is not likely in the available physical form. If ingested, seek medical attention.

Most important symptoms and effects, both acute and delayed
Symptoms: No significant reaction of the human body to the product known.
Hazards: No hazard is expected under intended use and appropriate handling.

**Indication of any immediate medical attention and special treatment needed**

**Note to physician**
**Treatment:** Treat symptomatically.

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### 5. Fire-Fighting Measures

**Extinguishing media**

Suitable extinguishing media:
water spray, foam, dry powder

**Special hazards arising from the substance or mixture**

Hazards during fire-fighting:
Ammonium hydroxide, carbon monoxide, carbon dioxide, caprolactam, hydrogen cyanide, amine derivatives, nitriles can be emitted at > 340 °C
Under special fire conditions traces of other toxic substances are possible. Formation of further decomposition and oxidation products depends upon the fire conditions.

**Advice for fire-fighters**
Protective equipment for fire-fighting:
Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

**Further information**
Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

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### 6. Accidental release measures

**Further accidental release measures:**
High risk of slipping due to leakage/spillage of product.

**Personal precautions, protective equipment and emergency procedures**
Use personal protective clothing.

**Environmental precautions**
No special precautions necessary.

**Methods and material for containment and cleaning up**
For small amounts: Pick up with suitable appliance and dispose of.
For large amounts: Pick up with suitable appliance and dispose of.

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### 7. Handling and Storage

**Precautions for safe handling**
Avoid inhalation of dusts/mists/vapours.

Protection against fire and explosion:
Take precautionary measures against static discharges.
Conditions for safe storage, including any incompatibilities
The product in undamaged packing need not be stored separately.

Suitable materials for containers: Low density polyethylene (LDPE), High density polyethylene (HDPE), Stainless steel, aluminum

Further information on storage conditions: Keep container tightly closed. Avoid deposition of dust. Protect against moisture.

Storage stability:
Protect against moisture.

8. Exposure Controls/Personal Protection

Components with occupational exposure limits
Glass, oxide, chemicals

ACGIH TLV TWA value 5 mg/m³ Inhalable fraction; TWA value 1 fibers/cm³ Fiber; Respirable fibers: length > 5 micrometers; aspect ratio >= 3:1, as determined by the membrane filter method at 400-450X magnification (4-mm objective), using phase-contrast illumination.

Personal protective equipment

Respiratory protection:
Wear respiratory protection if ventilation is inadequate. Wear a NIOSH-certified (or equivalent) particulate respirator.

Hand protection:
Wear gloves to prevent contact during mechanical processing and/or hot melt conditions.

Eye protection:
Tightly fitting safety goggles (chemical goggles).

Body protection:
Body protection must be chosen based on level of activity and exposure.

General safety and hygiene measures:
Avoid inhalation of dust. Wash soiled clothing immediately.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form:</td>
<td>pellets</td>
</tr>
<tr>
<td>Odour:</td>
<td>odourless</td>
</tr>
<tr>
<td>Odour threshold:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Colour:</td>
<td>various, depending on the colourant</td>
</tr>
<tr>
<td>pH value:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Melting temperature:</td>
<td>approx. 295 °C</td>
</tr>
<tr>
<td>Boiling range:</td>
<td>(DIN 53765)</td>
</tr>
<tr>
<td>Sublimation point:</td>
<td>The substance / product decomposes</td>
</tr>
<tr>
<td></td>
<td>therefore not determined.</td>
</tr>
<tr>
<td>Flash point:</td>
<td>No applicable information available.</td>
</tr>
</tbody>
</table>
10. Stability and Reactivity

Reactivity
No hazardous reactions if stored and handled as prescribed/indicated.

Chemical stability
The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions
The product is chemically stable.
No hazardous reactions known.

Conditions to avoid
Temperature: > 340 degrees Celsius

Incompatible materials
No substances known that should be avoided.

Hazardous decomposition products
Decomposition products:
Hazardous decomposition products: Ammonium hydroxide, carbon monoxide, carbon dioxide, caprolactam, hydrogen cyanide, amines, nitriles

Thermal decomposition:
> 340 °C (TGA)
11. Toxicological information

**Primary routes of exposure**

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

**Acute Toxicity/Effects**

**Acute toxicity**
Assessment of acute toxicity: Contact with molten product may cause thermal burns. The resin in pelleted form poses a low hazard.

**Oral**
Type of value: ATE  
Value: \( > 5,000 \text{ mg/kg} \)

**Inhalation**
Not inhalable due to the physico-chemical properties of the product.

**Dermal**
Type of value: ATE  
Value: \( > 5,000 \text{ mg/kg} \)

**Assessment other acute effects**
No applicable information available.

**Irritation / corrosion**
Assessment of irritating effects: Thermal decomposition products of the substance can irritate the eyes, skin, and respiratory tract.

**Eye**
May cause mechanical irritation.

**Sensitization**
Assessment of sensitization: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

**Aspiration Hazard**
No aspiration hazard expected.

**Chronic Toxicity/Effects**

**Repeated dose toxicity**
Assessment of repeated dose toxicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

**Genetic toxicity**
Assessment of mutagenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

**Carcinogenicity**
Assessment of carcinogenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Reproductive toxicity
Assessment of reproduction toxicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Other Information
Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Symptoms of Exposure
No significant reaction of the human body to the product known.

12. Ecological Information

Toxicity

Aquatic toxicity
Assessment of aquatic toxicity:
The product has not been tested. The statement has been derived from the structure of the product. There is a high probability that the product is not acutely harmful to aquatic organisms.

Persistence and degradability

Assessment biodegradation and elimination (H2O)
The product is virtually insoluble in water and can thus be separated from water mechanically in suitable effluent treatment plants.

Bioaccumulative potential

Bioaccumulation potential
The product will not be readily bioavailable due to its consistency and insolubility in water.

13. Disposal considerations

Waste disposal of substance:
Check for possible recycling. Incinerate in suitable incineration plant, observing local authority regulations.

Container disposal:
Packs must be completely emptied. Completely emptied packagings can be given for recycling.

14. Transport Information

Land transport
USDOT
Not classified as a dangerous good under transport regulations

Sea transport
IMDG

Not classified as a dangerous good under transport regulations

Air transport
IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

**Federal Regulations**

Registration status:
Chemical TSCA, US released / listed

EPCRA 311/312 (Hazard categories): Not hazardous;

**State regulations**

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<tr>
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NFPA Hazard codes:
Health: 1    Fire: 1    Reactivity: 0    Special:

HMIS III rating
Health: 1    Flammability: 1    Physical hazard: 0

16. Other Information

SDS Prepared by:
BASF NA Product Regulations
SDS Prepared on: 2015/04/16

We support worldwide Responsible Care® initiatives. We value the health and safety of our employees, customers, suppliers and neighbors, and the protection of the environment. Our commitment to Responsible Care is integral to conducting our business and operating our facilities in a safe and environmentally responsible fashion, supporting our customers and suppliers in ensuring the safe and environmentally sound handling of our products, and minimizing the impact of our operations on society and the environment during production, storage, transport, use and disposal of our products.
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