1. Identification

Product identifier used on the label

ULTRADUR® S 4090 G6 UNCOLORED POLYBUTYLENE TEREPTHALATE

Recommended use of the chemical and restriction on use
Recommended use*: Polymer; for industrial processing only
Suitable for use in industrial sector: Polymers industry

* The “Recommended use” identified for this product is provided solely to comply with a Federal requirement and is not part of the seller’s published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller’s sales agreement.

Details of the supplier of the safety data sheet

Company:
BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

CHEMTREC: 1-800-424-9300
BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: polyester resin
Synonyms: polybutylene terephthalate

2. Hazards Identification


Classification of the product

No need for classification according to GHS criteria for this product.

Label elements
The product does not require a hazard warning label in accordance with GHS criteria. The dangerous ingredients are fixed in a polymer matrix.

**Hazards not otherwise classified**

No specific dangers known, if the regulations/notes for storage and handling are considered.

**Labeling of special preparations (GHS):**

UNDER HOT MELT PROCESSING CONDITIONS, WEAR PERSONAL PROTECTIVE EQUIPMENT TO PREVENT THERMAL BURNS.

### 3. Composition / Information on Ingredients


<table>
<thead>
<tr>
<th>CAS Number</th>
<th>Weight %</th>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>25038-59-9</td>
<td>&gt;= 7.0 - &lt; 15.0%</td>
<td>Polyethyleneterephthalate (PET)</td>
</tr>
<tr>
<td>9003-54-7</td>
<td>&gt;= 7.0 - &lt; 15.0%</td>
<td>Styrene-acrylonitrile copolymer</td>
</tr>
<tr>
<td>14807-96-6</td>
<td>=0.1 - &lt; 0.3%</td>
<td>talc</td>
</tr>
</tbody>
</table>

### 4. First-Aid Measures

**Description of first aid measures**

**General advice:**
Avoid contact with the skin, eyes and clothing. Remove contaminated clothing.

If inhaled:
If difficulties occur after dust has been inhaled, remove to fresh air and seek medical attention.

If on skin:
Burns caused by molten material require hospital treatment.

If in eyes:
In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

If swallowed:
Rinse mouth and then drink plenty of water. Ingestion is not likely in the available physical form. If ingested, seek medical attention. Do not induce vomiting.

**Most important symptoms and effects, both acute and delayed**

Symptoms: No significant reaction of the human body to the product known.
Hazards: No hazard is expected under intended use and appropriate handling.

**Indication of any immediate medical attention and special treatment needed**

Note to physician
Treatment: Treat symptomatically.
5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:
- water spray, dry powder, foam

Special hazards arising from the substance or mixture
Hazards during fire-fighting:
- carbon monoxide, tetrahydrofuran, acrylonitrile, Styrene, alpha-Methylstyrene, n-butyl acrylate, can be emitted at > 300 °C
- Under special fire conditions traces of other toxic substances are possible. Formation of further decomposition and oxidation products depends upon the fire conditions.

Advice for fire-fighters
- Protective equipment for fire-fighting:
- Firefighters should be equipped with self-contained breathing apparatus and turn-out gear.

Further information:
- Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental release measures

Further accidental release measures:
- High risk of slipping due to leakage/spillage of product.

Personal precautions, protective equipment and emergency procedures
- No special precautions necessary.

Environmental precautions
- No special precautions necessary.

Methods and material for containment and cleaning up
- For small amounts: Pick up with suitable appliance and dispose of.
- For large amounts: Pick up with suitable appliance and dispose of.

7. Handling and Storage

Precautions for safe handling
- Avoid inhalation of dusts/mists/vapours. Exhaust ventilation at processing machines is required during thermal processing and/or machining.
- Protection against fire and explosion:
- Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities
- The product in undamaged packing need not be stored separately.
Suitable materials for containers: Low density polyethylene (LDPE), High density polyethylene (HDPE), Aluminium, Carbon steel (Iron)

Further information on storage conditions: Keep container tightly closed. Avoid deposition of dust. Protect against moisture.

Storage stability:
Protect against moisture.

8. Exposure Controls/Personal Protection

**Components with occupational exposure limits**

<table>
<thead>
<tr>
<th>Component</th>
<th>OSHA PEL</th>
<th>TWA value</th>
<th>Respirable dust</th>
<th>TWA value</th>
<th>20 millions of particles per cubic foot of air</th>
<th>Respirable dust</th>
</tr>
</thead>
<tbody>
<tr>
<td>talc</td>
<td></td>
<td>2 mg/m³</td>
<td>2 mg/m³</td>
<td>2.4 millions of particles per cubic foot of air</td>
<td>2.4 millions of particles per cubic foot of air</td>
<td>2.4 millions of particles per cubic foot of air</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Respirable</td>
<td>Respirable</td>
<td>Respirable</td>
<td>Respirable</td>
<td>Respirable</td>
</tr>
</tbody>
</table>

The exposure limit is calculated from the equation, 250/(%SiO₂+5), using a value of 100% SiO₂. Lower percentages of SiO₂ will yield higher exposure limits.

<table>
<thead>
<tr>
<th>Component</th>
<th>ACGIH TLV</th>
<th>TWA value</th>
<th>Respirable fraction</th>
<th>TWA value</th>
<th>1 fibers/cm³</th>
<th>Fiber</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glass, oxide, chemicals</td>
<td>ACGIH TLV</td>
<td>5 mg/m³</td>
<td>Inhalable fraction</td>
<td>1 fibers/cm³</td>
<td>Respirable fibers: length &gt; 5 micrometers; aspect ratio &gt;= 3:1, as determined by the membrane filter method at 400-450X magnification (4-mm objective), using phase-contrast illumination.</td>
<td></td>
</tr>
</tbody>
</table>

Advice on system design:
Provide local exhaust ventilation to control dusts/mists.

Personal protective equipment

Respiratory protection:
Wear a NIOSH-certified (or equivalent) particulate respirator. Wear respiratory protection if ventilation is inadequate. Do not exceed the maximum use concentration for the respirator facepiece/cartridge combination.
Hand protection:
Wear gloves to prevent contact during mechanical processing and/or hot melt conditions.

Eye protection:
Safety glasses with side-shields.

Body protection:
Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures:
Avoid inhalation of vapour. After use of gloves apply skin-cleaning agents and skin cosmetics.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>pellets</td>
</tr>
<tr>
<td>Odour</td>
<td>odourless</td>
</tr>
<tr>
<td>Odour threshold:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Colour:</td>
<td>various, depending on the colourant</td>
</tr>
<tr>
<td>pH value:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Melting range:</td>
<td>220 - 225 °C (DIN EN ISO 3146)</td>
</tr>
<tr>
<td>Boiling range:</td>
<td>The substance / product decomposes therefore not determined.</td>
</tr>
<tr>
<td>Sublimation point:</td>
<td>No applicable information available.</td>
</tr>
<tr>
<td>Flash point:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Flammability:</td>
<td>not self-igniting</td>
</tr>
<tr>
<td>Flammability of Aerosol Products:</td>
<td>not applicable, the product does not form flammable aerosoles</td>
</tr>
<tr>
<td>Lower explosion limit:</td>
<td>For solids not relevant for classification and labelling.</td>
</tr>
<tr>
<td>Upper explosion limit:</td>
<td>For solids not relevant for classification and labelling.</td>
</tr>
<tr>
<td>Autoignition:</td>
<td>&gt; 400 °C (ASTM D1929)</td>
</tr>
<tr>
<td>Vapour pressure:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Density:</td>
<td>1.30 - 1.50 g/cm³ (20 °C) (EN ISO 1183-1)</td>
</tr>
<tr>
<td>Relative density:</td>
<td>Study does not need to be conducted.</td>
</tr>
<tr>
<td>Bulk density:</td>
<td>600 - 900 kg/m³ (DIN 53466)</td>
</tr>
<tr>
<td>Vapour density:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Partitioning coefficient n-octanol/water:</td>
<td>not applicable</td>
</tr>
<tr>
<td>Self-ignition temperature:</td>
<td>not self-igniting</td>
</tr>
<tr>
<td>Thermal decomposition:</td>
<td>&gt; 300 °C</td>
</tr>
<tr>
<td>Viscosity, dynamic:</td>
<td>not applicable, the product is a solid</td>
</tr>
<tr>
<td>Viscosity, kinematic:</td>
<td>not applicable, the product is a solid</td>
</tr>
<tr>
<td>Solubility in water:</td>
<td>insoluble</td>
</tr>
<tr>
<td>Solubility (quantitative):</td>
<td>No applicable information available.</td>
</tr>
<tr>
<td>Solubility (qualitative):</td>
<td>No applicable information available.</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>The product is a non-volatile solid</td>
</tr>
</tbody>
</table>
10. Stability and Reactivity

Reactivity
No hazardous reactions if stored and handled as prescribed/indicated.

Oxidizing properties:
not fire-propagating

Chemical stability
The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions
The product is chemically stable.
No hazardous reactions known.

Conditions to avoid
Temperature: > 300 degrees Celsius

Incompatible materials
No substances known that should be avoided.

Hazardous decomposition products
Decomposition products:
Hazardous decomposition products: carbon monoxide, tetrahydrofuran, acrylonitrile, Styrene, alpha-Methylstyrene, Water, n-butyl acrylate, carbon dioxide

Thermal decomposition:
> 300 °C
To avoid thermal decomposition, do not overheat.

11. Toxicological information

Primary routes of exposure
Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity
Assessment of acute toxicity: Contact with molten product may cause thermal burns. The resin in pelleted form poses a low hazard.

Oral
Type of value: ATE
Value: > 5,000 mg/kg

Inhalation
Not inhalable due to the physico-chemical properties of the product.

Dermal
Type of value: ATE
Value: > 5,000 mg/kg

Assessment other acute effects
No applicable information available.

Irritation / corrosion
Assessment of irritating effects: Thermal decomposition products of the substance can irritate the eyes, skin, and respiratory tract.

Sensitization
Assessment of sensitization: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Aspiration Hazard
No aspiration hazard expected.

Chronic Toxicity/Effects

Repeated dose toxicity
Assessment of repeated dose toxicity: No applicable information available.

Genetic toxicity
Assessment of mutagenicity: Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Carcinogenicity

Information on: talc
Assessment of carcinogenicity: In long-term animal studies in which the substance was given by inhalation in high concentrations, a carcinogenic effect was observed.

Reproductive toxicity
Assessment of reproduction toxicity: No applicable information available.

Other Information
Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Symptoms of Exposure
No significant reaction of the human body to the product known.

12. Ecological Information

Toxicity

Aquatic toxicity
Assessment of aquatic toxicity:
The product has not been tested. The statement has been derived from the structure of the product. There is a high probability that the product is not acutely harmful to aquatic organisms.
Persistence and degradability

Assessment biodegradation and elimination (H2O)
Experience shows this product to be inert and non-degradable.
The product is virtually insoluble in water and can thus be separated from water mechanically in suitable effluent treatment plants.

Bioaccumulative potential

Bioaccumulation potential
The product will not be readily bioavailable due to its consistency and insolubility in water.

13. Disposal considerations

Waste disposal of substance:
Check for possible recycling. Incinerate in suitable incineration plant, observing local authority regulations.

Container disposal:
Packs must be completely emptied. Completely emptied packagings can be given for recycling.

14. Transport Information

Land transport
USDOT
Not classified as a dangerous good under transport regulations

Sea transport
IMDG
Not classified as a dangerous good under transport regulations

Air transport
IATA/ICAO
Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:
Chemical TSCA, US released / listed

EPCRA 311/312 (Hazard categories): Refer to SDS section 2 for GHS hazard classes applicable for this product.

State regulations

State RTK CAS Number Chemical name
ULTRADUR® S 4090 G6 UNCOLORED POLYBUTYLENE TEREPTHALATE

Safe Drinking Water & Toxic Enforcement Act, CA Prop. 65:

WARNING: This product can expose you to chemicals including ACRYLONITRILE, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

[Other Prop 65 components may be present in the product.]

NFPA Hazard codes:
Health: 1 Fire: 1 Reactivity: 0 Special:

HMIS III rating
Health: 1 Flammability: 1 Physical hazard: 0

16. Other Information

SDS Prepared by:
BASF NA Product Regulations
SDS Prepared on: 2017/11/01

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